

# PROJECT CONTROL DOCUMENT – TRP 0114

**PROJECT TITLE:** Development of Appropriate Resistance Spot Welding Practice for Advanced High Strength Steels

**PROJECT DESCRIPTION:** The objective of the project is to develop and verify weld processes to reduce hold time sensitivity and related weldability issues with advanced high-strength steels.

**PRIMARY RESEARCH ORGANIZATION(S):**

Edison Welding Institute  
Columbus, OH

**PRINCIPAL INVESTIGATOR(S):** Jerry Gould

**PROJECT PARTICIPANTS:** AISI – Automotive Applications Committee

**PROJECT DURATION:** 25 Months

**PROJECT START – END DATE:** 8/8/02 – 9/17/04

**PROJECT BUDGET (excluding AISI Project Mgmt.):** \$235,090

**TECHNICAL PROJECT MANAGER:** BV Lakshminarayana – AISI, Washington DC

**KEY CONTACTS:**

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